

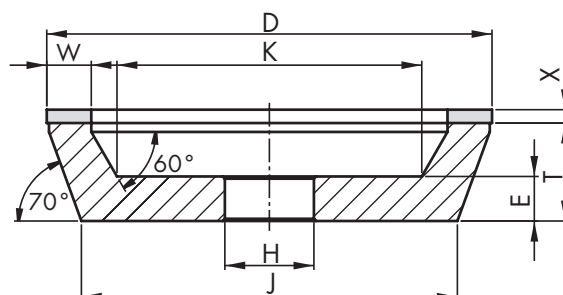


Ploskovno brušenje s čelom brusa

DIACOM 11A2

D x W x X x H

Brusno orodje - lonec



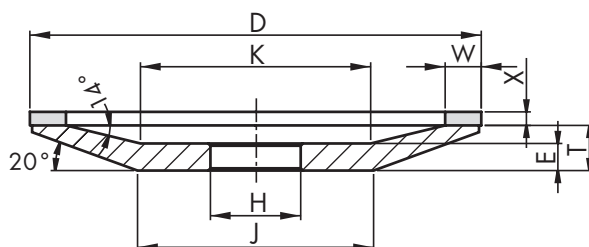
D	X	W	T	E	K	J
50	2 3	10	13	8	27	41
75	2 3		18	10		62
75		3 4 5 6 10	18	10	62 60 58 56 48	62
100	2 3		22	10		84
100		3 4 5 6 8 10	22	10	82 80 78 76 72 68	84
125	2 3 4		23	10		109
125		3 4 5 6 10 12.5 15	23	10	106 104 102 100 92 87 82	109
150	2 3 4		23	10		134
150		6 8 10 12.5 15 20	23	10	125 121 117 112 107 97	134
175	2 3 4		23	12		159
175		6 10 15	23	12	153 145 135	159
200	2 3 4		23	12		184
200		6 8 10 15	23	12	178 174 170 160	184
250	2 3 4		23	12		234
250		10 15	23	12	220 210	234



DIACOM 12A2-20°

D x W x X x H

Brusno orodje - krožnik



D	X	W	T	E	K	J
50	2 3		7	5		16 19
50		3 5	7	5	28 24	
75	2 3 4	3	9	6		30 33 36
75		3 4 5 6 10	9	6	45 43 41 39 31	
100	2 3 4		10	6		50 52 55
100		2 3 4 5 6 8 10 13	10	6	64 62 60 58 56 52 48 43	
125	2 3 4	3	14	8		53 55 58
125		3 4 5 6 8 10 13	14	8	71 69 67 65 61 57 52	
150	2 3 4		16	9		67 69 72
150		3 5 6 8 10 13 15 20	16	9	88 84 82 78 74 69 64 54	
175	2 3 4		18	10		81 83 86
175		6 10 15	18	10	99 91 81	
200	2 3 4		20	11		95 97 100
200		3 4 5 6 10 15	20	11	122 120 118 116 108 98	
250	2 3 4		23	13		128 131 134
250		10 15	23	13	150 140	

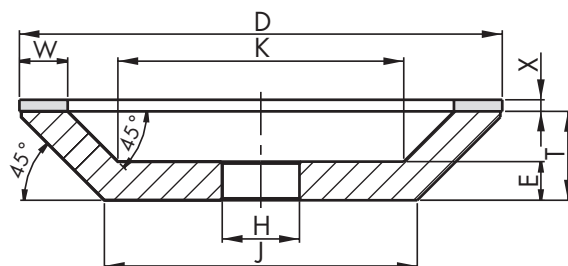


Ploskovno brušenje s čelom brusa

DIACOM **12A2-45°**

D x W x Y x H

Brusno orodje - krožnik konični



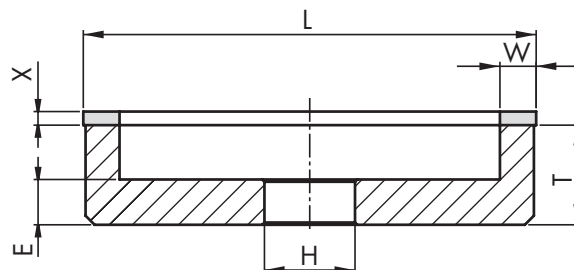
D	X	W	T	E	K	J
50	2 3	10	13	8	20	25 26
75	2 3		18	10		40 41
75		3 4 5 6 10	18	10	53 51 49 47 39	
100	2 3		22	10		57 58
100		3 4 5 6 8 10	22	10	70 68 66 64 60 56	
125	1 2 3 4		23	10		79 80 81 82
125		3 4 5 6 10 12.5	23	10	93 91 89 87 79 74	
150	2 3 4		23	10	112	105 106 107
150		6 8 10 12.5 20	23	10	112 108 104 99 94 84	
175	2 3 4		23	12		130 131 132
175		6 10 15	23	12	141 133 123	
200	2 3 4		23	12		155 156 157
200		6 8 10 15	23	12	166 162 158 148	
250	2 3 4		23	12		205 206 207
250		10 15	23	12	148 208 198	



DIACOM 6A2

D x W x X x H

Brusno orodje - lonec cilindrični



D	W	X	T	E
30	3	2 3	18	8
40	3 4	2 3	20	8
45	3	2 3	20	8
50	3 5	2 3	20	10
55	10	2 3 4	20	10
63	5 10	2 3	20	10
75	2 3 4 5	2 3	20	10
75	6 10	2 3 4	20	10
90	6	2 3	22	10
100	2 3 4 4.5 5	2 3	22	10
100	6 8 10 12.5	2 3 4	22	10
125	2 3 4 5 6 8 10 12.5 25	2 3 4	22	10
150	3 5 6 8 10 12.5 15 20	2 3 4	22	10
175	3 4 5 6 10 15 20	2 3 4	24	13
200	4 5 6 8 10 15 20	2 3 4	25	13
250	6 10 15	2 3 4	25	13

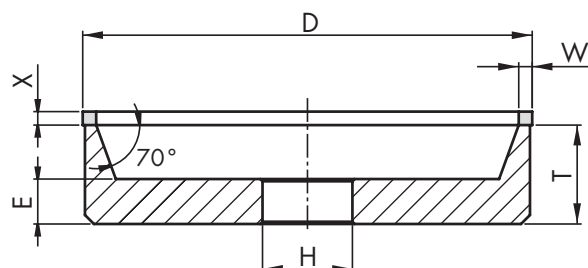


Ploskovno brušenje s čelom brusa

DIACOM **6A2-1**

D x W x X x H

Brusno orodje - lonec



D	X	W	T	E	K			
30	2	3	18	8	17			
40	2	3 4	20	8	25 23			
45	2	3	20	8	30			
50	2	3 5	20	10	37 33			
55	2	10	20	10	28			
63	2	5 10	20	10	46 36			
75	2	2 3 4 5	20	10	64 62 60 58			
100	2	3 4 5	22	10	85 83 82			
125	2	3 4 5 6	22	10	110 108 106 104			
150	2	3 4 5 6	22	10	135 133 131 129			
175	3	5 6	24	13	157 155			
200	4	4 5	25	13	183 181			

Tabela priporočljivih kвалitet brusov za ploskovno brušenje s čelom



03



Obdelovani material	Vrsta zrna	Granulacija	Vezivo	Koncentracija	Opombe
Jekla 	Nekaljena	B	107 - 181	BMR	75 - 100
	Orodna	B	64 - 126	BM75	50 - 75
	Hitrorezna (HSS)	B	64 - 126	BMRT	50 - 75
Trdine 	Karbidna trdina	D	46 - 151	BMR, BMRT	75 - 100
Tehnična keramika 		D	91 - 151	BMR	75

