

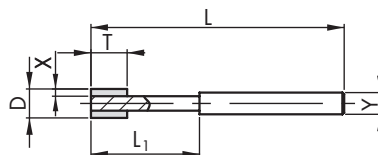


Notranje okroglo brušenje

DIACOM 1A1W

D x T x X x Y x L

Brusno orodje - čep

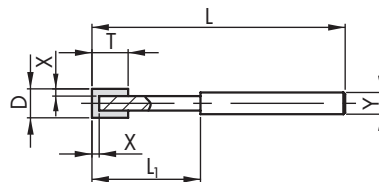


| D | T | X | L | L1 | Y |
|----|---------|-----|---------|----|-------|
| 4 | 5 | 1 | (45) 70 | 20 | 6 |
| 5 | 6 | 1.5 | (45) 70 | 20 | 6 |
| 6 | 6 | 2 | 70 | 20 | 6 |
| 7 | 6 8 10 | 2 | 70 | 20 | 6 |
| 8 | 8 10 | 2 | 70 | 20 | 6 |
| 9 | 8 10 | 2 | 70 | 20 | 6 |
| 10 | 8 10 | 2 | 70 | | 6 |
| 12 | 8 10 | 2 | 70 | | 6 |
| 15 | 8 10 15 | 2 | 70 | | (6) 8 |
| 18 | 8 10 15 | 2 | 70 | | (6) 8 |
| 20 | 8 10 15 | 3 | 70 | | (6) 8 |

DIACOM 1A8W

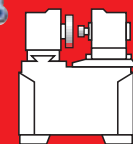
D x T x X x Y x L

Brusno orodje - čep



| D | T | X | L | L1 | Y |
|----|---------|-----|---------|----|-------|
| 4 | 5 | 1 | (45) 70 | 20 | 6 |
| 5 | 6 | 1.5 | (45) 70 | 20 | 6 |
| 6 | 6 | 2 | 70 | 20 | 6 |
| 7 | 6 8 10 | 2 | 70 | 20 | 6 |
| 8 | 8 10 | 2 | 70 | 20 | 6 |
| 9 | 8 10 | 2 | 70 | 20 | 6 |
| 10 | 8 10 | 2 | 70 | | 6 |
| 12 | 8 10 | 2 | 70 | | 6 |
| 15 | 8 10 15 | 2 | 70 | | (6) 8 |
| 18 | 8 10 15 | 2 | 70 | | (6) 8 |
| 20 | 8 10 15 | 3 | 70 | | (6) 8 |

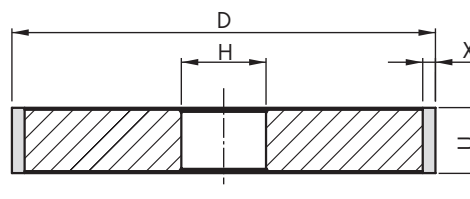




DIACOM 1A1

D x U x X x H

Brusno orodje - rolna



| D | H | X | T=U |
|-----|-------|---------|----------------|
| 6 | 3 | 2 | 6 8 10 |
| 7 | 3 | 2 | 6 8 10 |
| 8 | 4 | 2 | 6 8 10 |
| 9 | 4 5 | 2 | 10 15 |
| 10 | 4 6 | 2 | 10 15 |
| 12 | 4 6 8 | 2 | 10 15 |
| 15 | * | 2 | 10 15 20 |
| 18 | * | 2 | 10 15 20 |
| 20 | * | 2 3 | 10 15 20 |
| 22 | * | 3 5 | 10 15 20 |
| 25 | * | 3 5 | 10 15 20 |
| 30 | * | 3 5 | 10 15 20 |
| 35 | * | 3 | 6 10 |
| 40 | * | 3 5 | 5 6 8 10 15 20 |
| 45 | * | 4 | 5 6 8 10 15 20 |
| 50 | * | 3 | 5 6 8 10 15 20 |
| 55 | * | 3 | 5 6 8 10 12 |
| 63 | * | 5 | 5 6 8 10 12 |
| 75 | * | 3 4 5 | 5 6 8 10 12 15 |
| 80 | * | 3 | 6 8 10 12 15 |
| 85 | * | 3 | 6 8 10 12 15 |
| 90 | * | 3 | 6 8 10 12 15 |
| 100 | * | 2 3 4 5 | 6 8 10 12 15 |

* premer luknje (H) izdelujemo po dogovoru

Tabela priporočljivih kvalitet brusov za notranje okroglo brušenje

| Obdelovani material | Vrsta zrna | Granulacija | Vezivo | Koncentracija | Opombe |
|---------------------|-----------------|-------------|-----------|---------------|----------|
| Jekla | Nekaljena | B | 107 - 181 | BMK | 75 - 100 |
| | Orodna | B | 64 - 126 | BMK | 100 |
| Trdine | Karbidna trdina | D | 46 - 151 | V80, V80T | 100 |