

# Brusni čepi za ORODJARJE

## Mounted points for TOOL MAKERS



Ročno brušenje  
Manual grinding

- Boljša obstojnost oblike
- Večji **G** faktor
- Daljša življenjska doba
- Boljša reznost
- **LA kvaliteta**

- Better shape stability
- High **G** ratio
- Longer lifetime
- Free cutting
- **LA quality**

Samoostrenje Selfsharpening





Primer naročila / Ordering example

OA 25 x 12 x 6

3LA80M5VL

## Brusni čepi za ORODJARSKO industrijo Mounted points for TOOL MAKING industry

**Novo New**



Kvaliteta Quality	3LA80M5VL	40A60M5VL	41A60N4VL 90C60P4VL	90C60M6VWL	22A36K6VL
Oblike in dimenzije	Različne oblike in dimenzije - glede na katalog KERAMIČNO VEZANI BRUSI s SiC in korundnimi zrni	Različne oblike in dimenzije - glede na katalog KERAMIČNO VEZANI BRUSI s SiC in korundnimi zrni	Različne oblike in dimenzije - glede na katalog KERAMIČNO VEZANI BRUSI s SiC in korundnimi zrni	Različne oblike in dimenzije - glede na katalog KERAMIČNO VEZANI BRUSI s SiC in korundnimi zrni	Različne oblike in dimenzije - glede na katalog KERAMIČNO VEZANI BRUSI s SiC in korundnimi zrni
Shape and dimensions	<i>Different shapes and sizes - according to the catalogue VITRIFIED BONDED GRINDING TOOLS with SiC and Al oxide</i>	<i>Different shapes and sizes - according to the catalogue VITRIFIED BONDED GRINDING TOOLS with SiC and Al oxide</i>	<i>Different shapes and sizes - according to the catalogue VITRIFIED BONDED GRINDING TOOLS with SiC and Al oxide</i>	<i>Different shapes and sizes - according to the catalogue VITRIFIED BONDED GRINDING TOOLS with SiC and Al oxide</i>	<i>Different shapes and sizes - according to the catalogue VITRIFIED BONDED GRINDING TOOLS with SiC and Al oxide</i>
Obdelovanec	- Orodno jeklo: kaljeno 58-60 HRC, nekaljeno; - Siva litina - Jeklo za poboljšanje	Orodno jeklo: kaljeno 58-60 HRC, nekaljeno	- Siva litina - Nodularna litina	Barvne kovine	Nerjavno jeklo
Workpiece materials	- Tool steel: hardened 58-60 HRC, non hardened; - Gray cast - Steel for quenching	Tool steel: hardened 58-60 HRC, non hardened	- Gray cast - Nodular cast	Non-ferrous metals	Stainless steel
Lastnosti	- Za ročno brušenje - Zaprta struktura - Posebni sistem veziva - Posebna abrazivna mešanica	- Za ročno brušenje - Posebna struktura - Posebni sistem veziva	- Za ročno brušenje - Zaprta struktura - Posebni sistem veziva - Posebna abrazivna mešanica	- Za ročno brušenje - Posebna struktura - Posebna obdelava - <b>W</b>	- Za ročno brušenje - Posebna struktura - Posebni sistem veziva - Posebna abrazivna mešanica
Properties	- For manual grinding - Dense structure - Special bonding system - Special mixture of abrasive grains	- For manual grinding - Special structure - Special bonding system	- For manual grinding - Special structure - Special bonding system - Special mixture of abrasive grains	- For manual grinding - Special structure - Special treatment - <b>W</b>	- For manual grinding - Special structure - Special bonding system - Special mixture of abrasive grains
Prednosti	- Odlična reznost - Daljša življenjska doba - Visok G faktor - Odlična obstojnost oblike	- Dobra reznost - Manj pregrevanja površine obdelovanca	- Dobra reznost - Manj prijetanja opilkov na površino brusnega čepa	- Dobra reznost - Posebna obdelava - <b>W</b> preprečuje prijetanje opilkov na površino brusnega čepa	- Dobra reznost - Manj prijetanja opilkov na površino brusnega čepa
Advantages	- Very free cutting - Longer lifetime - High <b>G</b> ratio - Excellent shape stability	- Free cutting - Less thermal damage	- Free cutting - Less sticking of chips on the mounted point surface	- Free cutting - Special treatment - <b>W</b> prevents sticking of chips on the mounted point surface	- Free cutting - Less sticking of chips on the mounted point surface