



Grinding segments are intended for single or DUAL-WHEEL SURFACE grinding of blades for the lumber and paper industries on purpose-built stable grinding machines. They are distinguished by optimal material removal rates, high durability and appropriate workpiece surface.

QUALITY	HARDNESS	MATERIAL	QUALITY CLASS
17A24-60-B	L-N	Non-alloy and low-alloy steels	Standard
42A46-60-B	J-L	Alloy and fast-cutting steels	Standard
297C24-36-B	M-P	Grey and nodular alloys	Standard
54A36-46-B	L-M	Aluminium - colour metals	Standard
42A36-46-B	I-J	Blades of lower hardness for the lumber and paper industries	Standard
42A46-60-B	F-H	Blades of higher hardness for the lumber and paper industries	Standard
90C16-24-B	L-N	Lamellar and brake pads	Standard

Type	Dimensions/mm					Packaging units
	A	B	C	L	R	
F31A	50		32	130		10
F31A	80		25	150		
F31A	90		35	150		
F31A	85		50	185		
F31B	65	50	30	100		
F31B	70	64	25	150		
F31B	100	85	35	150		
F31B	100	85	40	150		
F31B	103	94	38	200		
F31B	120	106	41	200		
F31B	120	106	41	220		
F31B	120	106	41	250		
F31C	95	72	25	120	150	
F31C	115	80	30	180	180	
F31C	143	103.5	40	200	250	

