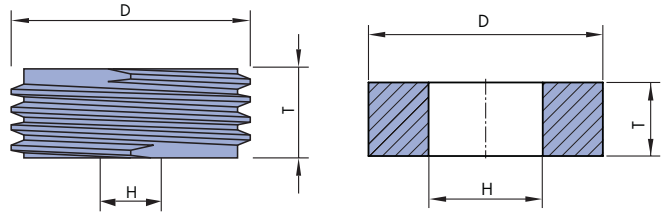




# Grinding of gears and threads

## Grinding wheel REISHAUER and F1

D x T x H - M  
Grinding wheel for grinding gears and threads

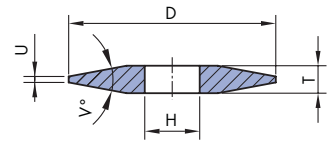


| D   | T         | H        |
|-----|-----------|----------|
| 250 | 3.2 to 8  | 155      |
| 350 | 8 to 30   | 160, 230 |
| 400 | 8 to 80   | 160, 203 |
| 500 | 8 to 30   | 203, 254 |
| 350 | 62 to 104 | 160      |
| 400 | 84 to 104 | 160      |
| 450 | 62 to 104 | 203      |

Order printout sample:  
REISH 350x80x160 - M3  
82A100F16/1VV50L

## Grinding wheel NILES

D x T / U x H x V°  
NILES grinding wheel for grinding of threads

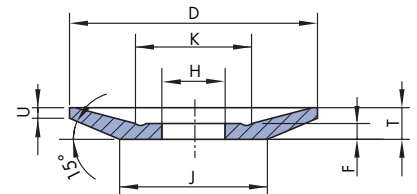


| D   | T  | U | H       | V°    |
|-----|----|---|---------|-------|
| 250 | 13 | 3 | 51      | 30,40 |
| 250 | 16 | 4 | 51      | 30,40 |
| 250 | 20 | 4 | 51      | 30,40 |
| 300 | 25 | 4 | 90, 127 | 30,40 |
| 350 | 32 | 5 | 90, 127 | 30,40 |

Order printout sample:  
NILES 350x32/5x90x20°  
21A100/3H16/1SV14L

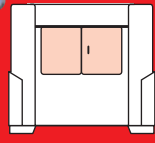
## Grinding wheel MAAG

D x T / U x H - W x E x K  
MAAG grinding wheel for grinding gears



| D   | J   | T  | U | H  | W  | E  | K   |
|-----|-----|----|---|----|----|----|-----|
| 220 | 120 | 18 | 2 | 40 | 6  | 16 | 140 |
| 220 | 120 | 18 | 3 | 40 | 6  | 16 | 140 |
| 220 | 120 | 18 | 4 | 40 | 6  | 16 | 140 |
| 220 | 120 | 18 | 6 | 40 | 6  | 16 | 140 |
| 280 | 120 | 25 | 4 | 40 | 8  | 18 | 140 |
| 280 | 120 | 25 | 8 | 40 | 10 | 18 | 140 |
| 340 | 120 | 25 | 4 | 40 | 8  | 18 | 140 |
| 340 | 120 | 25 | 8 | 40 | 10 | 18 | 140 |

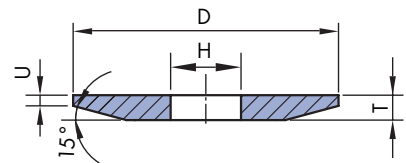
Order printout sample:  
MAAG 220/120x18/2x40-6x16x140  
23A54K6VL



## Grinding wheel KLINGELNBERG 1

$D / J \times T / U \times H$

KLINGELNBERG 1 grinding wheel  
for grinding gears



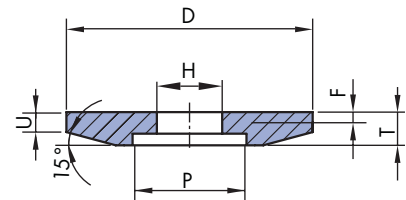
|                        |
|------------------------|
| Order printout sample: |
| KLI.-1 250/110x14/3x32 |
| 3LA60M7V13L            |

| D   | J   | T  | U | H  |
|-----|-----|----|---|----|
| 250 | 110 | 14 | 3 | 32 |

## Grinding wheel KLINGELNBERG 2

$D / J \times T / U \times H - P \times F$

KLINGELNBERG 2 grinding wheel  
for grinding of threads



|                              |
|------------------------------|
| Order printout sample:       |
| KLI.-1 250/110x17/5x32-100x3 |
| 3LA60M7V13L                  |

| D   | J   | T  | U | H  | P   | F |
|-----|-----|----|---|----|-----|---|
| 250 | 110 | 17 | 5 | 32 | 100 | 3 |
| 250 | 110 | 22 | 8 | 32 | 100 | 8 |